

DART

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. DSI 9292	REV. A SHEET 1 OF 1
DATE 05.01.31		TITLE DOUBLER MODIFICATION	SCALE NTS
A	05.01.31	NEW ISSUE	

DART SERVICE INSTRUCTION

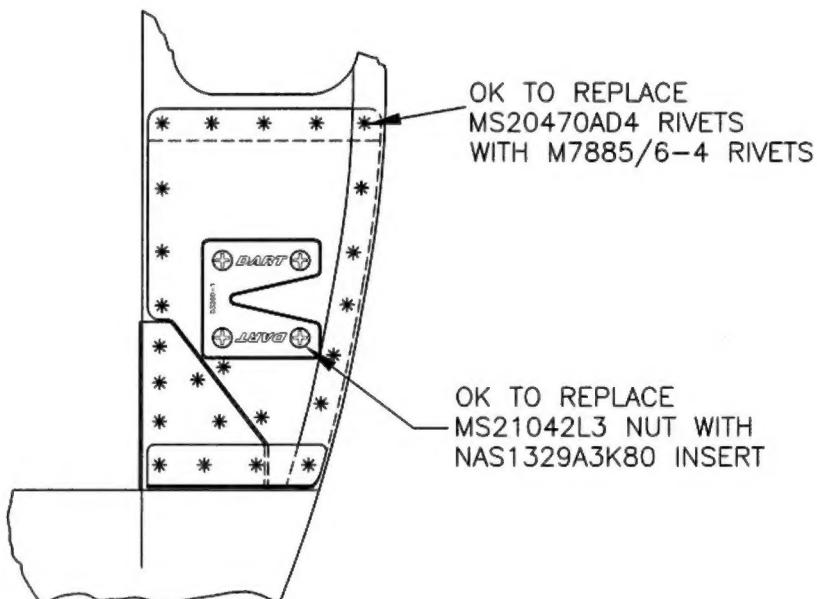
TO AMEND INSTALLATION INSTRUCTIONS IIN-D412-698 REV. B OR REV. C

REF. CANADIAN STC: SH92-43 ISSUE 4

REF. FAA STC: SR01446NY

IT IS ACCEPTABLE TO PERFORM THE FOLLOWING DEVIATIONS WHEN INSTALLING THE D412-698-015 KIT ON 412CF AIRCRAFT:

- 1) TRIM THE D3201-1 DOUBLER AS SHOWN BELOW TO AVOID INTERFERING WITH THE TRIANGULAR SHAPED DOUBLER ON THE INSIDE CORNER.
- 2) REPLACE MS20470AD4 RIVETS WITH M7885/6-4 RIVETS.
- 3) REPLACE MS21042L3 NUTS WITH NAS1329A3K80 INSERTS INSTALLED THROUGH BOTH THE D3201-1 DOUBLER AND THE EXISTING SHEET METAL IN THE DOOR POST. DRILL Ø0.250"-0.256" TO INSTALL NAS1329A3K80 INSERTS.



SEE SECTION A-A OF FIGURE 4
ON PAGE 8 OF IIN-D412-698
FOR REFERENCE

CANADA DEPARTMENT OF TRANSPORT AIRCRAFT CERTIFICATION BRANCH DAO # 01-O-01	
APPROVED <i>[Signature]</i>	
BY:	D. SHEPHERD (DE # 02)
DATE:	05.02.01
CERT. NO.:	SH92-43
ISSUE NO.:	4

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